

What I claim is new is:

1. A tie-down rail for securing cargo in a pick-up truck made by extruding an aluminum billet through a die, said extrusion having a tubular shaped upper portion, a substantially vertical adjoining downward extending planar wall portion, and an adjoining inward extending horizontal flange portion hollow cylindrical upper portion; cutting said extrusion to a specified length; stamping a plurality of openings in said downward extending wall portion for receiving a rope, strap or bungee cord; and providing a plurality of apertures in said inward extending horizontal flange portion for attaching said tie-down rail to said pick-up truck.

2. The tie-down rail recited in claim 1 wherein said holes in said inward extending flange portion are drilled.

3. The tie-down rail recited in claim 1 wherein said holes in said inward extending flange portion are stamped.

4. The tie-down rail recited in claim 1 wherein said cut extrusion has opposite downward inclined end portions.

5. The tie-down rail recited in claim 1 further comprising anodizing said rail after said holes are provided in said inward extending lower flange portion.

6. A tie-down rail for securing a cargo in a pick-up truck comprising a one-piece extruded body, said body having a tubular shaped upper portion, a substantially vertical adjoining downward extending wall portion, said downward extending wall portion having a series of apertures for receiving a rope, strap or bungee cord, and an adjoining inward extending horizontal flange portion, said inward extending flange portion having a series of apertures for attaching said tie-down rail to said pick-up truck.

7. A tie-down rail for securing cargo in a pick-up truck made by extruding an aluminum billet through a die, said extrusion having a tubular shaped upper portion, a substantially vertical adjoining downward extending planar wall portion, and an adjoining inward extending horizontal flange portion; cutting said extrusion to form a tie-down rail with downward inclined ends to a specified length; stamping apertures in said downward extending wall portion for receiving a rope, strap or bungee cord; and drilling apertures in said lower inward extending flange portion for attaching said tie-down rail to said pick-up truck.

8. A tie-down rail for securing cargo in a pick-up truck made by extruding an aluminum billet through a die, said extrusion having a vertical adjoining downward extending planar wall portion; severing said extrusion to a specified length; and stamping apertures in said downward extending wall portion for receiving a rope, strap or bungee cord.

9. The tie-down rail recited in claim 8 wherein said extrusion is severed to said specified length by sawing.

10. The tie-down rail recited in claim 8 wherein said extrusion is severed to said specified length by laser cutting.